Fuse Box

 \bigcirc

 \bigcirc

 \bigcirc

Fuse Box Lid

Made in the USA

 \bigcirc

NOTE:

If your fuse box and fuse box lid look like this, these **ARE** the correct instructions for your application. If the word "BUSSMANN" appears on your fuse box or fuse box lid, you have have an earlier version of this kit and these **ARE NOT** the correct instructions.

KIT BOX CONTENTS:

| Number | Description |
|----------|--|
| 510476 | Alternator and Main Power Connection Kit |
| 510890 | Dash Harness Kit w/ AAW Fuse Panel |
| 510614 | Instrument Cluster Wiring Kit |
| 510619 | Rear Body Wiring Kit |
| 510620 | Headlight Bucket Wiring Kit |
| 510730 | Vehicle Speed Sensor (VSS) Lead Wires |
| 510908 | Engine Wiring Kit |
| 510909 | Rear Body Wiring Kit |
| 500042 | Dimmer Switch |
| 500332 | Headlight Switch |
| 500674 | Ignition Switch Lock Cylidner & Keys |
| 510145 | Fuse, Relay & Flasher Kit |
| 510632 | Ignition Switch |
| 500919 | Practice Terminal Kit |
| 92971437 | Firewall Modification Template |
| 92973565 | Kit Main Instruction Sheets |



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Classic Update Kit 1963-67 Corvette

510612

92973795 Rev. 0.0 03/22/2024



WARNING:

Validate the kit contents with the component list included on this page, before proceeding. This kit is intended to be used in a modified vehicle. Please read this page thoroughly and be sure that you understand everything explained on it prior to opening any of the enclosed packages, or before attempting to install any of the components. Once this kit has been opened or a component installed, the kit is not returnable.

1. This new upgraded AAW wiring system should typically be used in a MODIFIED application only.

2. This kit includes the wiring to support the use of a factory heater only system and/or aftermarket heater and A/C systems. This kit does not include the wiring for the factory original A/C system.

3. This kit requires the use of a high current self-exciting 1-wire, "SI" series, or other style internally regulated alternator. An adapter may be necessary in some applications. The use of stock alternator is NOT supported.

4. This kit DOES NOT support the use of an ammeter. All AAW kits are engineered to supply the optimum charge to the battery. To achieve this performance, we route our 6ga. charge wire directly from the alternator output charge terminal to the starter battery terminal. Due to the path of the charge being altered from the stock configuration, the gauge can no longer see a charge vs. a discharge, so it may not work properly. Most stock alternator current outputs were rated at a maximum of about 37-60 amps. Modified cars being built today typically utilize a 100 amp or higher output alternator. With these higher current units, ammeters, generally speaking, become a safety hazard. Ammeters are usually wired in parallel to the charging circuit, are typically unfused, and can short very easily causing a fire. This wiring system has been designed to work with a voltmeter.

5. This kit IS NOT set up with a resistance wire for a standard, points type ignition system. It is wired with a full 12-volt primary ignition feed that is hot in the crank and run positions. Our system will support HEI, MSD, other electronic ignition systems, as well as most all computerized Fuel Injection systems. If you wish to run a points type system, there are illustrations on the engine connection pages to do so. Primary ignition voltage in the cranking position is handled via a full 12 volt bypass wire that is routed from the starter "R" terminals to the positive side on the coil. Extra parts (ballast resistor) that are not included in this kit will be required to complete that type of operation.



510612 - Classic Update Series Kit 1963-67 Chevrolet Corvette

This kit contains the following components:

| | Part | | |
|-----|---------------|----------------------------------|-----------------|
| Bag | <u>Number</u> | Description | <u>Quantity</u> |
| | 500042 | Floor Dimmer Switch | 1 |
| | 500332 | Headlight Switch | 1 |
| | 500674 | Ignition Switch Lock Cyl. & Keys | 1 |
| | 510632 | Ignition Switch | 1 |
| | 500919 | Practice Terminal Crimping Set | 1 |
| | 510145 | Fuse, Relay, and Flasher kit | 1 |
| G | 510890 | Dash Harness kit | 1 |
| Н | 510614 | Instrument Cluster wiring kit | 1 |
| J | 510908 | Engine Wiring Kit | 1 |
| L | 510909 | Front Light Wiring kit | 1 |
| Μ | 510619 | Rear Body Wiring kit | 1 |
| Ν | 510620 | Headlight Extension Wiring kit | 1 |
| V | 510730 | VSS Extension Lead Wires | 1 |
| Z | 510476 | Alternator and Main Power kit | 1 |
| | 92971437 | Firewall Template | 1 |
| | 92973565 | Instruction set | 1 |
| | | | |

Validate the kit contents with this component list. If there are any discrepancies with incorrect or missing parts, stop your installation and notify the supplier you purchased the kit from before proceeding.





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92973565 Rev 1.0 05/12/2023

START HERE !

PLEASE READ THIS BEFORE STARTING INSTALLATION !

This wiring kit is designed for ease of installation. Please read the guidelines below, BEFORE STARTING your installation, to guarantee a successful job. Use an appropriate crimping tool, which folds the wings of the open barrell terminals down into the wire, as shown on this page. If you use our crimping tools and correctly crimp the included terminals, soldering is not necessary. If you are unsure about a particular crimp, soldering is recommended. Our factory crimped terminations are installed by GM approved five ton presses, and soldering these terminations is not necessary.



AAW offers a great terminal crimping video entitled "Proper Crimping Video". It can be viewed by visiting YouTube.

Type the following address into your web browser, to go directly to the video: www.youtube.com/watch?v=JAgEDoVI-co

Youtube Channel: www.youtube.com/user/WiringHarness





Factory Assembly Manuals 1963 p/n 36337 1964 p/n 36338 1965 p/n 36339 1966 p/n 36340 1967 p/n 36341 The terminals that we supply in our kits, utilize what is known as an F crimp. The F crimp, in a cross section, will look like the illustration below, when done correctly.

end view of un-crimped terminal

We carry the following crimping hand tools, to help with your terminal crimping. These hand tools are available, for purchase or rental.





We carry many accessories for your 1963-67 Corvette.



Full vehicle grounding kit p/n 500717



If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.





wire core

proper crimp of terminal

p/n 510586 OEM large terminal crimping tool (12-8 gauge) p/n 510587 Includes Both



Optional Third Tail Light Kit p/n 510679



64-65 Corvette Rear Mounted Blower Kit p/n 510681

1963-67 Corvette

Classic Update Series

STEP 1: DISCONNECT YOUR BATTERY:

Disconnect the battery, before installing the wiring kit, to prevent any accidental shorting caused by loose bare wire ends.

STEP 2: START INSTALLING KIT:

This kit is broken down into individual sections, that are identified by a letter printed on the enclosed sheets, visible through each bag. The order of installation and the pages with their installation instructions, are shown below:

Table of Contents:

Bags: Pages: Sections:

- Dash Harness This is the main harness in the kit and contains: G 4 - 9
 - Starter solenoid connections. - Wiper motor connections
- Door jamb switches.
 - Wiper module and switch connections
- Brake light switch connection.
- Defrost module and switch connections.
- Neutral safety switch connection.
- Headlight and fog light connections.

10 - 14 Gauge Cluster Harness - This Harness contains: Н - Gauge connections for aftermarket and factory gauges.

- 15 19 Rear Body Harness This Harness contains: Μ
 - Tail light, turn signal, reverse light, and running light connections.
 - Hatch connections; third brake light, license plate lights, and rear defroster connections.
 - Fuel pump connections
 - Brake fluid level wiring.
- 20 22 Front Light Harness This Harness contains:
 - Headlight, turn signal, running light connections.
 - Fog lamp wiring.
 - Windshield washer connection.
 - Electric fan relay trigger.
 - Electric Choke.
- Engine Harness This Harness contains: 23 - 25
 - Temperature, oil pressure, tachometer wiring.
 - Ignition system / ECU power.
 - A/C compressor connections.
 - Alternator connections.



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PLEASE READ THIS HELPFUL INSTALLATION TIP, **BEFORE GOING ANY FURTHER!**

Prior to installing the Dash/Main harness in your dashboard, plug all of the fuses (see detailed picture below), Horn Relay, Hazard Flasher and Turn Flasher (see detailed picture below), into this harness.

of Fuse Box lid

| Batt - Spare 30A - BAT | 1 | 9 | Wiper 20A - ACC |
|----------------------------|---|----|--------------------------|
| Clock/Radio 15A - BAT | 2 | 10 | Heat/AC 30A - ACC |
| Power Seat 30A - BAT | 3 | 11 | Radio 10A - ACC |
| Park Lights 15A - BAT | 4 | 12 | Engine Fan 30A - ACC |
| Power Locks 15A - BAT | 5 | 13 | Turn 15A - IGN |
| Stop/Courtesy 15A - BAT | 6 | 14 | Gauges, B/U 10A - IGN |
| Hazard 15A - BAT | 7 | 15 | Elec. Choke 15A - IGN |
| Pwr. Window 30A - IGN | 8 | 16 | Fuel Pump 20A - IGN |



Shown below, are the supplied misc. terminals, plastic connector bodies, hardware, jumpers and extensions used to complete your Dash/Main harness connections. They are itemized and referred to on this page, just the following pages of this Dash/Main instruction set.



| that will be as they are | - |
|---|---|
| mmet, ay, 1 pc.) | |
| | ASH LTS ASH LTS ASH LTS ASH LTS ASH LTS ASH LTS |
| | (Power Antenna Jumper - reference, 1 pc.) |
| | (Dash Light Candelabra Jumper - reference, 1 pc.) |
| | (Headlight Door Jumper - reference, 1 pc.) |
| | (1963 only Parking Brake Extension - reference, 1 pc.) |
| 8 | (Glove box Light Extension - reference, 1 pc.) |
| • | Turn Signal Switch Jumper, <mark>963 only</mark> - reference, 1 pc.) |
| socket, 1 pc.) | |
| rican wire n 856-933-0801 | 1963-67 Corvette Classic Update Series 510612 92973565 Rev 1.0 05/12/2023 |

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AAW AMERICAN AUTOWIRE DASH **ORIGINAL TURN SIGNAL** AMERICAN AUTOWIRE DASH **ORIGINAL TURN SIGNAL** Wire C HARNESS CONNECTION HARNESS CONNECTION SWITCH WIRING SWITCH WIRING Α Α White KK В В Dark G white white Yellow dk green dk areen **UUUUU** \square 🛾 dk areen yellow yellow Purple (TFI vellow purple purple purple Brown brown brown Dark B dk blue dk blue dk blue Light B It blue νυνυ It blue It blue Black black black black None horn None button None 2 2 Note: 1963 only: Remove the original Turn Signal Switch Connector and replace it with the AAW 14-way connector "A" and Turn Signal Switch Jumper "KK". Crimp on terminal "B" to each of the Jumper "KK" wires and plug them into DIAGRAM 'A' - AAW Turn DIAGRAM 'A' - AAW Turn connector "A" (see Parts Kit 92973549). 1964-67 only: Remove the original Turn Signal Switch Signal Switch Wires to Stock Signal Switch Wires to Stock Connector and replace it with the AAW 14-way connector "A". 1963 Steering Columns. 1964-67 Steering Columns. Crimp on terminal "B" to each of the original Turn Signal Switch wires and plug them into connector "A" (see Parts Kit 92973549).

Accessory Connector

Use the provided 6-way empty connector, which is attached to the 6-way Accessory connector on the Dash Harness, and terminals "C" and "L" to add power wires (not provided) for the following optional systems:

| Wire Color | Printing | <u>Fuse #</u> | Fuse Block Cover Fus | e rating | Description |
|------------|-------------------|---------------|----------------------|----------|---|
| Red | CB-RADIO | 7 | Haz / CB | 15Å | Fused 12 volt BATTERY feed for cruise control (may also be us |
| Tan | FUEL PUMP | 10 | Fuel Pump | 20A | Fused 12 volt IGNITION feed for fuel pump (may also be used |
| Orange | POWER SEATS | 2 | Pwr Seats | 30A | Fused 12 volt BATTERY feed for power seats (may also be use |
| Red | POWER LOCKS | 8 | Pwr Locks | 15A | Fused 12 volt BATTERY feed for power door locks (may also be |
| Pink | POWER WINDOWS | 15 | Pwr Window | 30A | Fused 12 volt ACCESSORY feed for power windows (may also |
| Orange | 12V BATTERY FUSED | 1 | Bat-Spare | 30A | Fused 12 volt BATTERY feed (may also be used to feed power |
| | | | | | |



Page 8

"Table B"

AAW Turn Signal Switch wires to stock 1963-67 Chevrolet Corvette Turn Signal Switch

| <u>Color</u> | AAW Wire <u>Printing</u> | Connector <u>Cavity AAW</u> |
|-----------------------|---|--|
| Green Blue Blue | Brake SW Right Rear Turn Left Rear Turn Turn Switch Feed Turn SW – Hazard Right Front Turn Left Front Turn Horn Relay Ground None None None | P N M L K (aftermarket only) J H G F E D |

Use "Table B" above to align the wires. Also, for all of the vehicles, the Steering Column Horn Button switches ground for the Horn Relay, which then switches power to the Horns, similar to the AAW design.

> used to feed power to another battery circuit). ed to feed power to another ignition circuit). sed to feed power to another battery circuit). be used to feed power to another battery circuit). so be used to feed power to another accessory circuit). er to a battery circuit).

> > 1963-67 Corvette

Classic Update Series



If using radio illumination (such as the stock radio), double-crimp the "FF" Candelabra wire with the loose "DD" Dash Light Extension wire in terminal "L", insert it into connector "K" and plug it into the connector with the gray wire from the Dash harness.

Using the three "DD" Dash Light Extension wires that have a terminal at one end, slide on light sockets "W" and "AA" (also "BB" light socket sleeve at socket "AA"), cut to length and apply "T" sleeves and terminals "Q" to the other end, then plug into "FF" Candelabra connector.



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Gauge Cluster harness installation instructions:

Shown below, are the supplied misc. terminals, plastic connector bodies, light sockets and hardware that will be used to complete your Gauge Cluster harness connections. They are itemized and referred to on this page, just as they are on the following pages of this Gauge Cluster instruction set.



How to install lamp sockets and lamp socket terminals.

◖▯▮

1. Pass wire

and socket

2. Crimp

terminal

through spring



How to use the splice clip to join multiple wires.

Below is just an **EXAMPLE** of how to use the splice clip and shrink tubing; see your specific application on the following pages for actual splice information.



Gauge Cluster harness (aftermarket gauges) installation instructions:



TURN SIGNAL AND HI-BEAM LAMP CONNECTIONS

Pink/

See pages 12-14 for factory gauge clusters.



instrument cluster

| W | VSS Ground | Connect to VSS neg. "" on speedometer. |
|---------------|----------------|--|
| le | VSS Signal | Connect to VSS input on speedometer. |
| le/Whitedomet | | VSS Power Connect to 12V power on |
| k/White | e Speedo Groun | dConnect to ground on speedometer. |
| /White | Speedo Power | Connect to 12v power on speedometer. <u>NOTE:</u> This wire will double onto the same stud as the purple/white VSS power wire from above. |
| | | 963-67 Corvette Jassic Update Series |
| | | |

Gauge Cluster harness installation instructions:





1963-66: Use terminals and connectors in box "A", to the left, to connect Gauge

<u>Gauge Cluster harness (optional aftermarket functions) installation instructions:</u>



Rear Body harness installation instructions:

Shown below, are the supplied misc. terminals, plastic connector bodies, boots and wire extensions that will be used to complete your Rear Body harness connections. They are itemized and referred to on this page, just as they are on the following pages of this Rear Body instruction set.



(parking brake wire, 1967 only, reference, 1 pc.)

(license plate light extension reference, 1 pc.)

(tail, license and back-up light, ground extensions reference, 4 pcs.)

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Fuel Gauge Sending Unit keyed 12V (+) feed (small pin connecter, used for factory sending unit only)

1963-67 Corvette

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Front Light harness installation instructions:

Shown below, are the supplied misc. terminals and plastic connector bodies, that will be used to complete your Front Light harness connections. They are itemized and referred to on this page, just as they are on the following pages of this Front Light instruction set.



(56 series single male terminal, 10 pcs.)

Brake Fluid Level Warning

1963-67 Corvette

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Engine harness installation instructions:

Shown below, are the supplied misc. terminals, sleeves, plastic connector bodies and wires, that will be use Engine harness connections. They are itemized and referred to on this page, just as they are on the followir Engine instruction set.



| ed to complete your ng pages of this |
|--|
| leeve, 3 pcs.) |
| male s.) |
| ries 1-way conn, 1 pc.) |
| single female 2 pcs.) |
| ELECTRIC CHOKE |
| STARTER SOLENOID - R |
| ALTERNATOR IGN |
| ELECTRIC FAN |
| STARTER SOLENOID - S |
| ALTERNATOR REGULATOR |
| BLOWER AND WIPER MOTOR GROUNDS (2) |
| erican 1963-67 Corvette Owire Classic Update Series |

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STEP 3: RECONNECT YOUR BATTERY:

When you have completed the installation and are ready to reconnect the battery, make sure that the following electrical system grounds are in place:

- A. Battery is grounded to the ENGINE BLOCK.
- B. Battery is grounded to the frame.
- C. Engine block is grounded to the frame.
- D. Body is grounded to the frame.

STEP 4: CHECK ALL ELECTRICAL FUNCTIONS:

Any non-functioning items should be checked for proper installation. Any problems with your wiring and electrical circuit functions, should be addressed to American Autowire Systems, Inc. as soon as possible, to avoid any warranty problems.

If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.



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Fuse/Circuit table

| c el | Fuse Rating | Description | |
|---------|----------------|--|--|
| | 30A | Battery feed spare | |
| | 15A | Battery feed for a Clock and a Radio. | |
| S | 30A | Battery feed for optional Power Seats. | |
| | 15A | Battery feed to Park Lights | |
| S | 15A | Battery feed to Power Locks | |
| sy | 15A | Battery feed for Brake Lights and Courtesy Lights. | |
| | 15A | Battery feed for optional Hazard Lights and optional battery feed. | |
| W | 30A | Ignition feed for optional Power Windows. | |
| | 20A | 12V Accessory feed for Wiper/Washer system. | |
| | 30A | 12V Accessory feed for Heater/AC System. | |
| | 10A | 12V Accessory "on-off" feed to Radio. | |
| | 30A | 12V Accessory for an optional Electric Fan System, Relay key-on trigger | |
| | 15A | Ignition feed for the Turn Signals. | |
| J | 10A | Ignition feed for Dash Gauges/Warning Lights, Back Up Lights | |
| æ | 15A | Ignition feed for an Electric Choke, ECM Ignition Feed | |
| | 20A | Ignition feed for an Electric Fuel Pump | |

1963-67 Corvette

Classic Update Series

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1963-67 Corvette

Classic Update Series



Firewall modification template for the 1963 - 1967 Corvette Classic Update Kit

This Classic Update Series kit uses a later style GM bulkhead assembly which has a different mounting footprint than the original bulkhead connector for your car. Therefore, it will be necessary to modify your firewall to accept this later design bulkhead. This enclosed template must be used for this purpose.

The gray area should be cut out with a razor knife to define the area of material that needs to be removed from the existing bulkhead area. We suggest that this template be glued to a stiff piece of cardboard or thin piece of plastic, or be applied directly to the cleaned firewall on the **engine compartment** side of the car, then proceed as follows:

1. Position the template against the firewall aligning the top and right hand edges with the top and right hand edges of the existing bulkhead opening in the firewall.

2. Trace the new bulkhead opening area onto the existing firewall and cut out the area that needs to be removed. It may be necessary the do some fine tuning on the hole size for an exact fit.

3. Drill two new 0.125 holes as shown above. Using the 2 new bulkhead mounting washers and screws provided in the dash loose piece kit, attach the new bulkhead into the firewall taking note to keep the indexing nub on the bulkhead connector up and to the left (from the inside of the car).

PRINT ON ADHESIVE LABEL SHEET



Firewall Template instructions Rev 0.0 11/29/2016

PRINTING INSTRUCTIONS: DO NOT FIT TO PAGE OR SCALE



If you are using an aftermarket electric speedometer in your vehicle, you will need to connect the vehicle speed sensor (VSS) Lead Wires from this kit to the dash side connection of your dash harness. The yellow and solid purple wires must remain twisted together as shown above. These three wires will need to pass through the firewall or floor of your vehicle down to the vehicle speed sensor unit in the transmission. Generally, the solid purple wire connects to the "signal" lead, the yellow wire connects to the "ground" lead, and the purple/white stripe wire connects to the "12 volt power" lead on the vehicle speed sensor assembly. However, you should consult the directions that came with your gauges, and connect your vehicle speed sensor per the manufacturer's instructions.



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VSS LEAD WIRES Various Applications Classic Update Series 510730

92972371

Rev 0.0 4/9/2019



А



(Megafuse body, cover and two M8 x 1.25 nuts / lock washers)

G

Н

J

Κ



1. One this page, you will find the wire, fuse bodies, fuses, boot, ring terminals, and shrink tubing (items A through K) that are necessary to connect your alternator and main power feed for your new AAW wiring kit. Please be sure that all of the necessary components are present before starting this portion of your installation. If anything is missing, stop what you are doing and contact AAW at the number listed below right away.

2. On page 2, you will find directions for building the 2 Megafuse assemblies (items B,C and D) into one unit.

3. On page 3, you will find an overall concept of how to connect the Megafuse assemblies to your starter solenoid, alternator and main power feed of your new wiring system.

4. On page 4, you will find tips on building your charging circuit wires and assembling them and the main panel power feed wire to the Megafuse assembles.





Assembling the (2) Megafuse assemblies

<u>NOTE</u>: Find a suitable place, as close to the battery power source as possible, under the hood of the your vehicle to mount the completed Megafuse assemblies. Keep in mind that you have 12 feet of 6Ga. charging wire, and that the main power feed coming from your panel or bulkhead connection must also be able to reach the assembly.

1. Take the two Megafuse bodies and covers (items B) and snap them together. Remove the 4 nuts and lock washers from the studs on the fuse body assemblies.

2. Install the Megafuse jumper (item D above) over two of the studs on the Megafuse bodies. It is very important that the jumper MUST BE assembled on the side that is going to connect to your main power connection (starter solenoid or battery feed).

3. Notch top cover to clear jumper D as shown at right.

4. Snap one 175amp fuse (items C) onto the studs of each of the two Megafuse bodies (items B), over the jumper, then loosely re-attach the 4 nuts and lock washers back onto the assembled Megafuses. The fuse assemblies are ready to install into your vehicle. Page 2





Building the 6Ga. charge wires and connecting them and the main panel power feed wire to the Megafuse assemblies:

<u>NOTE</u>: Make sure that your battery is disconnected! You will need to install the preassembled Megafuses from page 2 in your vehicle to start this part of the installation.

1. Pre-cut item F shrink tubing into (6) 1.00" - 1.25" pieces.

2. Take the 12-foot piece of 6Ga. red wire from this kit and route it from your starter (or other battery feed) over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 2 pieces of shrink tubing F onto the wire. At the starter end, crimp and solder (1) of terminal G onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over the terminals and heat it up to shrink it down.

3. Take the remaining portion of the 12-foot piece of 6Ga. red wire from this kit and route it from your alternator over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 1 piece of shrink tubing F onto the wire. At the alternator end, slip on boot E as shown on page 3, then crimp and solder (1) of terminal J onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over terminal H and heat it up to shrink it down.

4. Take the 10Ga. red main power feed wire from your engine or panel sub-kit and route it over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation back 3/8". Install 1 piece of shrink tubing F onto the wire, then crimp and solder (1) of terminal K onto the wire.

5. Remove the 4 loosely tightened nuts and lock washers from the assembled Megafuses, then using the drawing on page 3 as a guide, install your pre-assembled wires from steps 2-4 above. Re-install the 4 nuts and lock washers onto the assembled Megafuses and tighten them down. This part of your installation is now complete.



Alternator and Main Power Connection Kit Various Applications 92972153 instruction sheet rev 0.1 6/24/2019



NOTE: Please keep in mind that this is an upgraded switch, not an original replacement, and as such, the flat side on this switch may be in a different location than was your original. If you mount this new AAW switch in your dash and the flat side is in fact in a different location, the key may not line up as the original did. This will not alter the performance of the switch in any way. If you wish for your key to line up as it did in the OEM application, you will need to file out the flat spot in your original dash opening so that the switch can be rotated to the correct position. Once the backing nut C is set so that the depth of the switch will be secure and will not rotate.

INSTALLATION:

- NOTE: The instruction sheet packaged with this switch shows a copper lamp holder bracket. That bracket is not used in this application and it's installation can be ignored.
 - 1. Due to the nature of the chrome plating on threaded collar A, AAW recommends threading the nut on and off of the switch by hand a few times to clean up the threads before installing the switch into your dash.
 - 2. Plug in connector D from the dash wiring harness (bag G).
 - 3. Install the back-up nut C onto the switch. The depth of this nut will have to be determined when mounting the switch.
 - 4. Insert the switch into the hole in the dash panel.
 - 5. Install your original dash bezel plate.
 - 6. Slide on collar B.
 - 7. Screw on threaded collar A
 - 8. Insert your original or New AAW lock cylinder into the new switch to complete your installation.

NOTE: AAW has new lock cylinders with the correct GM style keys for your new 510632 ignition switch. Check below for your vehicle's correct application.



AAW P/N 500672 (with finger guard):

500423 - 1955-56 Chevy car 500434 - 1957 Chevy car 500481 - 1955-59 Chevy Truck 510217 - 1959-60 Chevy Impala 510063 - 1961-64 Chevy Impala 510267 - 1953-62 Chevy Corvette



AAW P/N 500674 (smooth face):

500467 - 1947-55 Chevy Truck 500560 - 1960-66 Chevy truck 510360 - 1965 Chevy Impala 510372 - 1966-68 Chevy Impala



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Most switches supplied with Classic Update and Universal Kits ship with the shaft pre-installed. In many instances, the switch can be installed without removing the shaft, but in some cases the switch shaft may need to be trimmed to fit your specific dash. In this situation, reference Trim to Fit instructions on the back of this page for details.

To install your new headlight switch:

1. Install the switch from behind the dash, and align the switch body with the mounting hole. The switch body has an alignment tab that must line up with the notch in the dashboard mounting hole.







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3. Gently press shaft into switch until it stops, then press firmly until it "clicks." Pull shaft back out to confirm it is seated correctly. The shaft should be locked into place inside switch.

4. If the shaft does not lock, reinsert applying moderate pressure and slowly move shaft side to side for lock to engage. Make sure switch body is still supported to prevent flexing. Press shaft firmly until it clicks into place.

5. Ensure the shaft is fully seated and in the off position.



To Trim Shaft to Fit or Remove Shaft:

The headlight shaft knob should extend from the face of the mounting nut, and must allow enough clearance for the switch to turn off. If the shaft is longer than necessary for your specific dash it can be trimmed to fit. Always trim the knob end of the shaft only and follow the guidelines below for best results.



3. Remove the shaft and trim at mark. The shaft can be released from the switch by pulling it outward (toward the rear of the vehicle). Once fully in the "On" position, press and hold the release button on the base of the switch body. Once button is pressed, continue to pull the shaft outward. New switches may be tight, and it might be necessary to move the shaft side to side slightly while pulling to release.







Connect the Dimmer Switch wires as shown above.

- 1. The top center terminal of the Dimmer Switch is connected to the Headlight switch.
- 2. The terminal on the right side is connected to your headlight high beam terminal.
- 3. The terminal on the left side is connected to your headlight low beam terminal.

Connect the Dimmer Switch wires as shown above.

- 1. The top center terminal of the Dimmer Switch is connected to the Headlight switch.
- 2. The terminal on the right side is connected to your headlight high beam terminal.
- 3. The terminal on the left side is connected to your headlight low beam terminal.

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